

MARINE DECKING INSTALL AND REPAIR GUIDE



SHARK FIN MARINE



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INSTALLATION

ULTRALON DECKING INSTALLATION INSTRUCTIONS

TOOLS REQUIRED:

- Sharp razor knife
- Isopropylene cleaner (preferred)
- 25mm/1 Inch Masking Tape

STORAGE:

Ultralon Decking should be stored in a cool, dry, indoor location until installed on boat.

INSTALLATION LIMITATIONS:

Do NOT install decking in temperatures below 10°C (50°F) or above 38°C (100°F) Do NOT attempt to remove or adjust placement once decking has adhered.

PREPARATION:

1. Thoroughly clean the surface area where decking will be applied using an alcohol based cleaner, such as Isopropylene.
2. Make sure all grease, adhesive, mold-release, wax and other substances are removed before installing the product. The area must be completely dry before applying decking.

INSTALLATION:

1. Before you peel back the adhesive backing, place the decking on the application surface to check correct fit and spacing and determine the exact location of the decking.
2. Turn decking over so that the adhesive backing is face up. With a sharp razor knife carefully cut the adhesive paper backing down the center at the shortest width. Be sure to completely cut through the backing paper WITHOUT cutting the decking.
3. Now peel back and fold the four corners of the paper backing.
4. Turn the decking back over and position it exactly where you want it installed.
5. Using the 25mm/1 inch masking tape, tape one side of the decking in position on the application surface. Taping prevents the decking from moving while installing.
6. Then carefully lift up the side that is not taped down and pull up the folded corners to loosen the adhesive backing.
7. From the center working towards the outer edges, slowly and carefully peel the rest of the paper backing while applying the decking. Apply even pressure with a roller over the decking to ensure there's a firm bond between the decking and the surface area.
DO NOT PULL OR STRETCH THE DECKING.
8. Remove the masking tape from the other side of the decking and repeat step 7.
9. The Pressure-Sensitive Adhesive (PSA) must be firmly rolled and pressed down on all surface areas and edges of the decking to ensure there is uniform adhesion.

PSA REPAIR



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PSA REPAIR INSTRUCTIONS

MATERIALS NEEDED:

- Sharp razor knife
- Squeegee
- cutting surface
- PSA (Pressure Sensitive Adhesive)

1. Determine where the adhesion trouble spots are located. These are areas where the PSA has peeled away from the foam or boat surface
2. If repairing uninstalled decking, pull back the acrylic backing on the decking. If repairing an already installed decking, lift the pad up to expose the area to be repaired.
3. Determine how much PSA you will need.
4. Cut the new PSA to fit.
5. Apply directly over old PSA and foam.
6. Use your roller or squeegee over the backing to smooth out your newly applied PSA.
7. With a sharp razor trim away any overhanging PSA.
8. Now remove all backing and install the pad being sure to press firmly across the entire pad surface, cleaning products. Wear vinyl or nitrile gloves and eye protection.